

## CLAIMS

### WHAT WE CLAIM IS:

1. An intimate apparel article comprising at least one fabric component and at least one polyurethane foam component in contact with said at least one fabric component, wherein said foam component comprises an additive formulation therein of at least three components, wherein two of such components consist of at least one benzotriazole and at least one lactone-based antioxidant, and the third is selected from the group consisting of at least one secondary phenyl amine, at least one hindered phenol or BHT derivative, and any mixtures thereof.
2. The intimate apparel article of Claim 1 wherein both said secondary phenyl amine and said hindered phenol or BHT derivative are present within said additive formulation.
3. The intimate apparel article of Claim 1 wherein a coloring agent exhibiting an absorption maximum within the range of wavelengths of from 565 to 625 nm is present in an amount of from about 0.001 to about 0.01 php of the total foam composition.
4. The intimate apparel article of Claim 2 wherein a coloring agent exhibiting an absorption maximum within the range of wavelengths of from 565 to 625 nm is present in an amount of from about 0.001 to about 0.01 php of the total foam composition.
5. The intimate apparel article of Claim 1 wherein said article is a brassiere.
6. The intimate apparel article of Claim 2 wherein said article is a brassiere.

7. The intimate apparel article of Claim 3 wherein said article is a brassiere.
8. The intimate apparel article of Claim 4 wherein said article is a brassiere.
9. An article comprising polyurethane foam having an additive formulation therein of at least three components, including at least one benzotriazole in an amount of about 1.5 php, at least one secondary phenyl amine in an amount of about 0.3 php, and at least one hindered phenol or BHT derivative in amount of about 0.57 php.
10. The article of Claim 9 wherein a coloring agent exhibiting an absorption maximum within the range of wavelengths of from 565 to 625 nm is present in an amount of from about 0.001 to about 0.01 php of the total foam composition.